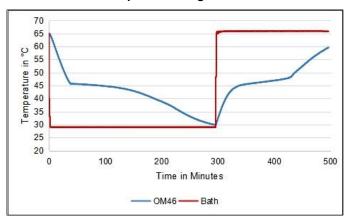
TECHNICAL DATA SHEET OF savE® OM46

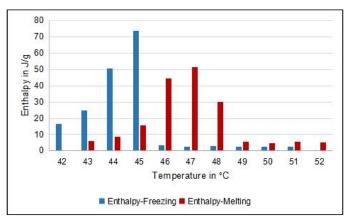
Technical Specification:

Product : savE® OM46

Description : Organic phase change material Appearance : White waxy solid @25 °C

Phase transition temperature range and stored thermal energy*





Temperature vs time curve

Enthalpy vs temperature curve

Property	Value**	Test method	Test conditions (if any)
Phase transition temperature Melting Freezing Nucleation temperature	47 °C 45 °C 45 °C	PLUSS® T-History	@ 34 °C Liquid bath@ 14 °C Liquid bath@ 14 °C Liquid bath
Latent heat/enthalpy Melting Freezing	177 kJ/kg 182 kJ/kg	PLUSS® T-History	@ 42 to 52 °C @ 51 to 42 °C
Density Liquid Solid	880 kg/m ³ 917 kg/m ³	ASTM D891-95 ASTM D891-95	@ 55 °C @ 30 °C
Specific heat Liquid Solid	2.7 kJ/kgK 2.5 kJ/kgK	PLUSS® T-History	@ 50 °C @ 30 °C
Thermal conductivity Liquid Solid	0.1 W/mK 0.2 W/mK	KD2Pro	@ 60 °C @ 30 °C
Number of cycles tested	~2000	PLUSS® Internal	
Maximum operating temperature	90 °C		
Flammability	No		

^{*} Determined by T-history

Compatibility data available on request.

PCM is available in bulk, pouches or in containers of choice (Refer to Document 301_PCM Encapsulation).

Pluss Advanced Technologies Ltd.

B-205, Tower B – Pioneer Urban Square, Sec 62, Gurugram-122101, Haryana, India

Telephone: +91 - 124 - 4309490/91/92

E-mail: info@pluss.co.in | Web: www.pluss.co

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^{**}Nominal Valu[es. Actual values mentioned in test certificate.